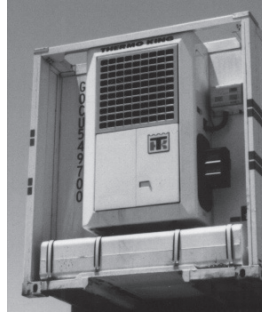


# DeLuxe Innovations Reefer Unit Installation Instructions

## Recessed Mount Reefer Unit:



First remove the floor by inserting a blade between the back end of the container and the floor and prying up. **DO NOT TRY TO PRY IT OUT FROM THE SIDE.** Using a sharp hobby knife, cut out the front of the container flush with the sides and roof. Use the photo as a guide. There will be a narrow band of plastic remaining at the bottom. If you are more comfortable removing that strip along with the rest of the front end, then trimming it off the discarded piece and gluing it back on the container is allowed. Now you must trim the sides of the floor casting. Remove at least .175" of the side "fenders" flush with the floor on the front end. Now install the resin reefer unit so the fuel tank and grill are flush with the corner posts. If you like, paint the unit white. The fuel tanks are often silver and the intake grills weather black. Now re-install the floor and it's ready for the stack train!

## Surface Mount Reefer Unit:

Lightly sand the back of the cast resin reefer units to remove any raised edges on the surface to be glued. Orient the unit so the fuel tanks are at the bottom. Glue the reefer unit onto the nose of your container. The top of the reefer unit should be flush with the roof of the container. If you wish to paint your reefer unit, the fuel tanks are typically silver or black and the cooling unit is white.



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